

Operating log

Stormwater treatment



EN | Last modified: September 2018

- DRAINAGE SYSTEMS**
- ELECTRICAL SYSTEMS**
- BUILDING TECHNOLOGY**
- INDUSTRIAL PRODUCTS**

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Technical specifications and system code

Please obtain the required information from your delivery note.

System code

Cat. no.

Year of installation

Serial number

Permanent water level
volume¹⁾

Collecting volume of
light liquids¹⁾

Collecting volume of
the mud chamber¹⁾

¹⁾Please obtain the volume values from your installation and maintenance manual

Location of system

Date of commissioning

□ □ □ □ □ □ □ □

Contact information

System operator

Company _____

Street/No. _____

Post code, city/
town _____

Contacts _____

Phone _____

Maintenance contract with

Company _____

Street/No. _____

Post code,
city/town _____

Contacts _____

Phone _____

Planner/architect

Company _____

Street/No. _____

Post code,
city/town _____

Contacts _____

Phone _____

Relevant authority

Authority/
department _____

Street/No. _____

Post code,
city/town _____

Contacts _____

Phone _____

Overview of service requirements/intervals (manufacturer's specification)

Acceptance inspection by expert

Product	Point in time or time interval
SediSubstrator XL	before first commissioning
SediSubstrator L	
SediSubstrator basic	

Self-inspection by operator

Product	Point in time or time interval
SediSubstrator XL	every 3 months
SediSubstrator L	
SediSubstrator basic	
SediPipe XL plus	
SediPipe L plus	
SediPipe XL	
SediPipe L	
SediPipe level	
SediPipe basic	
SediPoint	
RigoClean	

Maintenance/disposal by specialist

Product	Point in time or time interval
SediSubstrator XL	after oil spill, otherwise every 4 years
SediSubstrator L	
SediSubstrator basic	
SediPipe XL plus	after oil spill, otherwise see guiding values in the maintenance manual
SediPipe L plus	
SediPipe XL	
SediPipe L	
SediPipe level	
SediPipe basic	every 2 years
SediPoint	
RigoClean	every year

Inspection by expert

Product	Point in time or time interval
SediSubstrator XL	every 5 years
SediSubstrator L	
SediSubstrator basic	

SediSubstrator basic / L / XL

	Who	What	When	Documentation
Installation	Specialist	<ul style="list-style-type: none"> - Installation and, if necessary, cleaning and CCTV inspection of the system - Filling the system with water from water recovery or with water complying with the local discharge conditions 		<p>Declaration of conformity</p> <p>Operating log</p>
Self-inspection	Operator	<p>Simple visual inspection</p> <ul style="list-style-type: none"> - Structural condition of the system - Height of the permanent water level - Mud level of the start shaft - Superficial pollution of the substrate cartridge 	at least every 3 months	Operating log
Maintenance	Expert	<ul style="list-style-type: none"> - Emptying and cleaning of the entire system using sewer cleaning vehicle - Exchanging the substrate in the substrate cartridges - Refilling the system with water from water recovery or with water complying with the local discharge conditions 	right after oil spill, otherwise every 4 years	Operating log
Disposal	Specialist/waste disposal company	<ul style="list-style-type: none"> - Disposal of mud and solids - Disposal of substrate - Applicable waste disposal regulations must be observed. 	when the retention volume has been used up, after 4 years at the latest	<p>Operating log</p> <p>Disposal certificates</p>
Verification	Expert	<ul style="list-style-type: none"> - Emptied completely - Cleaning of the system - Information on the place of inspection, the operator of the system with reference to the stock data, the customer, the examiner and the authority in charge - Structural condition of the stormwater treatment system - Proof of proper exchange of substrate and disposal of the removed mud - Existence and completeness of required approvals and documents (permits, drainage plans, operating and maintenance manuals, etc.) - Dimensioning, suitability and performance of the stormwater treatment system with regard to the actual volume of stormwater 	before commissioning afterwards every 5 years	<p>Test report</p> <p>Operating log</p>
Repairs	Specialist	Original parts or tailored parts explicitly approved by the manufacturer may be used only.	as required	Operating log

SediPipe basic / level / L / XL / L plus / XL plus

	Who	What	When	Documentation
Installation	Specialist	<ul style="list-style-type: none"> - Installation, cleaning and CCTV inspection of the system - Filling the system with water from water recovery or with water complying with the local discharge conditions 		Operating log
Self-inspection	Operator	Simple visual inspection <ul style="list-style-type: none"> - Structural condition of the system - Height of the permanent water level - Mud level of the start shaft 	at least every 3 months	Operating log
Maintenance	Specialist	<ul style="list-style-type: none"> - Emptying and cleaning of the entire system using sewer cleaning vehicle - Refilling the system with water from water recovery or with water complying with the local discharge conditions - Disposal of mud and solids - Applicable waste disposal regulations must be observed. 	right after oil spill, otherwise see guiding values in the maintenance documentation	Operating log
Disposal	Specialist/waste disposal company	<ul style="list-style-type: none"> - Disposal of mud and solids - Applicable waste disposal regulations must be observed. 	when the retention volume has been used up	Operating log Disposal certificates
Repairs	Specialist	Original parts or tailored parts explicitly approved by the manufacturer may be used only.	as required	Operating log

	Who	What	When	Documentation
Installation	Specialist	<ul style="list-style-type: none"> - Installation, cleaning and CCTV inspection of the system - Filling the system with water from water recovery or with water complying with the local discharge conditions 		Operating log
Self-inspection	Operator	Simple visual inspection <ul style="list-style-type: none"> - Structural condition of the system - Height of the permanent water level - Mud level of the start shaft 	at least every 3 months	Operating log
Maintenance	Specialist	<ul style="list-style-type: none"> - Emptying and cleaning of the entire system using sewer cleaning vehicle - Refilling the system with water from water recovery or with water complying with the local discharge conditions - Disposal of mud and solids - Applicable waste disposal regulations must be observed. 	right after oil spill, otherwise every 2 years	Operating log
Disposal	Specialist/waste disposal company	<ul style="list-style-type: none"> - Disposal of mud and solids - Applicable waste disposal regulations must be observed. 	when the retention volume has been used up, after 2 years at the latest	Operating log Disposal certificates
Repairs	Specialist	Original parts or tailored parts explicitly approved by the manufacturer may be used only.	as required	Operating log

	Who	What	When	Documentation
Installation	Specialist	<ul style="list-style-type: none"> - Installation, cleaning and CCTV inspection of the system - Filling the system with water from water recovery or with water complying with the local discharge conditions 		Operating log
Self-inspection	Operator	<ul style="list-style-type: none"> Simple visual inspection - Structural condition of the system - Height of the permanent water level - Mud level of the start shaft 	at least every 3 months	Operating log
Maintenance	Specialist	<ul style="list-style-type: none"> - Emptying and cleaning of the entire system using sewer cleaning vehicle - Refilling the system with water from water recovery or with water complying with the local discharge conditions - Disposal of mud and solids - Applicable waste disposal regulations must be observed. 	right after oil spill, otherwise every year	Operating log
Disposal	Specialist/waste disposal company	<ul style="list-style-type: none"> - Disposal of mud and solids - Applicable waste disposal regulations must be observed. 	when the retention volume has been used up	Operating log Disposal certificates
Repairs	Specialist	Original parts or tailored parts explicitly approved by the manufacturer may be used only.	as required	Operating log

Proof of installation

NB

The fields in the form below confirm which services have been performed. Please tick the respective boxes. Please observe the overview of service requirements/ intervals (p. 5) and the maintenance manual of the respective system. If the confirmation fields include services not included in the maintenance manual of the respective system, please ignore them.

Installation

OK NOK

Proper installation

Cleaning

Inspection of the system using CCTV inspection

Declaration of conformity

Proof of leak tightness

Remarks:

Performed by:

Accepted by:

Date:

Signatures:

Proof of acceptance inspection

Acceptance inspection

OK NOK

Emptied completely

Cleaning of the system

Information on the place of inspection, the operator of the system with reference to the stock data, the customer, the examiner and the authority in charge

Structural condition of the stormwater treatment system

Existence and completeness of required approvals and documents (permits, drainage plans, operating and maintenance manuals, etc.)

Dimensioning, suitability and performance of the stormwater treatment system with regard to the actual volume of wastewater.

Inspection report/log

Remarks:

Performed by:

Date:

Signature:

Proof of service

NB

Please observe the respective system type and maintenance manual.

Self-inspection

Visual inspection of OK NOK

Structural condition

Height of the permanent water level

Mud level of the start shaft

Superficial pollution of the substrate cartridge

Remarks:

Performed by:

Date:

Signature:

Self-inspection

Visual inspection of OK NOK

Structural condition

Height of the permanent water level

Mud level of the start shaft

Superficial pollution of the substrate cartridge

Remarks:

Performed by:

Date:

Signature:

Self-inspection

Visual inspection of OK NOK

Structural condition

Height of the permanent water level

Mud level of the start shaft

Superficial pollution of the substrate cartridge

Remarks:

Performed by:

Date:

Signature:

Self-inspection

Visual inspection of	OK	NOK
Structural condition	<input type="checkbox"/>	<input type="checkbox"/>
Height of the permanent water level	<input type="checkbox"/>	<input type="checkbox"/>
Mud level of the start shaft	<input type="checkbox"/>	<input type="checkbox"/>
Superficial pollution of the substrate cartridge	<input type="checkbox"/>	<input type="checkbox"/>

Remarks:

Performed by:

Date:

Signature:

Maintenance

	OK	NOK
Emptying of the system	<input type="checkbox"/>	<input type="checkbox"/>
Cleaning of the system	<input type="checkbox"/>	<input type="checkbox"/>
Exchanging the substrate in the cartridge elements	<input type="checkbox"/>	<input type="checkbox"/>
Inspection of the system using CCTV inspection	<input type="checkbox"/>	<input type="checkbox"/>
Cleaning of dirt traps	<input type="checkbox"/>	<input type="checkbox"/>
Filling system with water up to the permanent water level.	<input type="checkbox"/>	<input type="checkbox"/>

Remarks:

Performed by:

Date:

Signature:

Disposal

	OK	NOK
Disposal of mud and solids	<input type="checkbox"/>	<input type="checkbox"/>
Disposal of light liquids	<input type="checkbox"/>	<input type="checkbox"/>
Disposal of substrate compound	<input type="checkbox"/>	<input type="checkbox"/>
Disposal documentation	<input type="checkbox"/>	<input type="checkbox"/>

NB

Make entries on pages 24/25

Remarks:

Performed by:

Date:

Signature:

Proof of service

NB

Please observe the respective system type and maintenance manual.

Self-inspection		
Visual inspection of	OK	NOK
Structural condition	<input type="checkbox"/>	<input type="checkbox"/>
Height of the permanent water level	<input type="checkbox"/>	<input type="checkbox"/>
Mud level of the start shaft	<input type="checkbox"/>	<input type="checkbox"/>
Superficial pollution of the substrate cartridge	<input type="checkbox"/>	<input type="checkbox"/>
Remarks:		
Performed by:		
Date:		
Signature:		

Self-inspection		
Visual inspection of	OK	NOK
Structural condition	<input type="checkbox"/>	<input type="checkbox"/>
Height of the permanent water level	<input type="checkbox"/>	<input type="checkbox"/>
Mud level of the start shaft	<input type="checkbox"/>	<input type="checkbox"/>
Superficial pollution of the substrate cartridge	<input type="checkbox"/>	<input type="checkbox"/>
Remarks:		
Performed by:		
Date:		
Signature:		

Self-inspection		
Visual inspection of	OK	NOK
Structural condition	<input type="checkbox"/>	<input type="checkbox"/>
Height of the permanent water level	<input type="checkbox"/>	<input type="checkbox"/>
Mud level of the start shaft	<input type="checkbox"/>	<input type="checkbox"/>
Superficial pollution of the substrate cartridge	<input type="checkbox"/>	<input type="checkbox"/>
Remarks:		
Performed by:		
Date:		
Signature:		

Self-inspection

Visual inspection of	OK	NOK
Structural condition	<input type="checkbox"/>	<input type="checkbox"/>
Height of the permanent water level	<input type="checkbox"/>	<input type="checkbox"/>
Mud level of the start shaft	<input type="checkbox"/>	<input type="checkbox"/>
Superficial pollution of the substrate cartridge	<input type="checkbox"/>	<input type="checkbox"/>

Remarks:

Performed by:

Date:

Signature:

Maintenance

	OK	NOK
Emptying of the system	<input type="checkbox"/>	<input type="checkbox"/>
Cleaning of the system	<input type="checkbox"/>	<input type="checkbox"/>
Exchanging the substrate in the cartridge elements	<input type="checkbox"/>	<input type="checkbox"/>
Inspection of the system using CCTV inspection	<input type="checkbox"/>	<input type="checkbox"/>
Cleaning of dirt traps	<input type="checkbox"/>	<input type="checkbox"/>
Filling system with water up to the permanent water level.	<input type="checkbox"/>	<input type="checkbox"/>

Remarks:

Performed by:

Date:

Signature:

Disposal

	OK	NOK
Disposal of mud and solids	<input type="checkbox"/>	<input type="checkbox"/>
Disposal of light liquids	<input type="checkbox"/>	<input type="checkbox"/>
Disposal of substrate compound	<input type="checkbox"/>	<input type="checkbox"/>
Disposal documentation	<input type="checkbox"/>	<input type="checkbox"/>

NB

Make entries on pages 24/25

Remarks:

Performed by:

Date:

Signature:

Proof of service

NB

Please observe the respective system type and maintenance manual.

Self-inspection		
Visual inspection of	OK	NOK
Structural condition	<input type="checkbox"/>	<input type="checkbox"/>
Height of the permanent water level	<input type="checkbox"/>	<input type="checkbox"/>
Mud level of the start shaft	<input type="checkbox"/>	<input type="checkbox"/>
Superficial pollution of the substrate cartridge	<input type="checkbox"/>	<input type="checkbox"/>
Remarks:		
Performed by:		
Date:		
Signature:		

Self-inspection		
Visual inspection of	OK	NOK
Structural condition	<input type="checkbox"/>	<input type="checkbox"/>
Height of the permanent water level	<input type="checkbox"/>	<input type="checkbox"/>
Mud level of the start shaft	<input type="checkbox"/>	<input type="checkbox"/>
Superficial pollution of the substrate cartridge	<input type="checkbox"/>	<input type="checkbox"/>
Remarks:		
Performed by:		
Date:		
Signature:		

Self-inspection		
Visual inspection of	OK	NOK
Structural condition	<input type="checkbox"/>	<input type="checkbox"/>
Height of the permanent water level	<input type="checkbox"/>	<input type="checkbox"/>
Mud level of the start shaft	<input type="checkbox"/>	<input type="checkbox"/>
Superficial pollution of the substrate cartridge	<input type="checkbox"/>	<input type="checkbox"/>
Remarks:		
Performed by:		
Date:		
Signature:		

Self-inspection

Visual inspection of	OK	NOK
Structural condition	<input type="checkbox"/>	<input type="checkbox"/>
Height of the permanent water level	<input type="checkbox"/>	<input type="checkbox"/>
Mud level of the start shaft	<input type="checkbox"/>	<input type="checkbox"/>
Superficial pollution of the substrate cartridge	<input type="checkbox"/>	<input type="checkbox"/>

Remarks:

Performed by:

Date:

Signature:

Maintenance

	OK	NOK
Emptying of the system	<input type="checkbox"/>	<input type="checkbox"/>
Cleaning of the system	<input type="checkbox"/>	<input type="checkbox"/>
Exchanging the substrate in the cartridge elements	<input type="checkbox"/>	<input type="checkbox"/>
Inspection of the system using CCTV inspection	<input type="checkbox"/>	<input type="checkbox"/>
Cleaning of dirt traps	<input type="checkbox"/>	<input type="checkbox"/>
Filling system with water up to the permanent water level.	<input type="checkbox"/>	<input type="checkbox"/>

Remarks:

Performed by:

Date:

Signature:

Disposal

	OK	NOK
Disposal of mud and solids	<input type="checkbox"/>	<input type="checkbox"/>
Disposal of light liquids	<input type="checkbox"/>	<input type="checkbox"/>
Disposal of substrate compound	<input type="checkbox"/>	<input type="checkbox"/>
Disposal documentation	<input type="checkbox"/>	<input type="checkbox"/>

NB

Make entries on pages 24/25

Remarks:

Performed by:

Date:

Signature:

Proof of service

NB

Please observe the respective system type and maintenance manual.

Self-inspection

Visual inspection of OK NOK

Structural condition

Height of the permanent water level

Mud level of the start shaft

Superficial pollution of the substrate cartridge

Remarks:

Performed by:

Date:

Signature:

Self-inspection

Visual inspection of OK NOK

Structural condition

Height of the permanent water level

Mud level of the start shaft

Superficial pollution of the substrate cartridge

Remarks:

Performed by:

Date:

Signature:

Self-inspection

Visual inspection of OK NOK

Structural condition

Height of the permanent water level

Mud level of the start shaft

Superficial pollution of the substrate cartridge

Remarks:

Performed by:

Date:

Signature:

Self-inspection

Visual inspection of	OK	NOK
Structural condition	<input type="checkbox"/>	<input type="checkbox"/>
Height of the permanent water level	<input type="checkbox"/>	<input type="checkbox"/>
Mud level of the start shaft	<input type="checkbox"/>	<input type="checkbox"/>
Superficial pollution of the substrate cartridge	<input type="checkbox"/>	<input type="checkbox"/>

Remarks:

Performed by:

Date:

Signature:

Maintenance

	OK	NOK
Emptying of the system	<input type="checkbox"/>	<input type="checkbox"/>
Cleaning of the system	<input type="checkbox"/>	<input type="checkbox"/>
Exchanging the substrate in the cartridge elements	<input type="checkbox"/>	<input type="checkbox"/>
Inspection of the system using CCTV inspection	<input type="checkbox"/>	<input type="checkbox"/>
Cleaning of dirt traps	<input type="checkbox"/>	<input type="checkbox"/>
Filling system with water up to the permanent water level.	<input type="checkbox"/>	<input type="checkbox"/>

Remarks:

Performed by:

Date:

Signature:

Disposal

	OK	NOK
Disposal of mud and solids	<input type="checkbox"/>	<input type="checkbox"/>
Disposal of light liquids	<input type="checkbox"/>	<input type="checkbox"/>
Disposal of substrate compound	<input type="checkbox"/>	<input type="checkbox"/>
Disposal documentation	<input type="checkbox"/>	<input type="checkbox"/>

NB

Make entries on pages 24/25

Remarks:

Performed by:

Date:

Signature:

Proof of service

NB

Please observe the respective system type and maintenance manual.

Self-inspection

Visual inspection of OK NOK

Structural condition

Height of the permanent water level

Mud level of the start shaft

Superficial pollution of the substrate cartridge

Remarks:

Performed by:

Date:

Signature:

Self-inspection

Visual inspection of OK NOK

Structural condition

Height of the permanent water level

Mud level of the start shaft

Superficial pollution of the substrate cartridge

Remarks:

Performed by:

Date:

Signature:

Self-inspection

Visual inspection of OK NOK

Structural condition

Height of the permanent water level

Mud level of the start shaft

Superficial pollution of the substrate cartridge

Remarks:

Performed by:

Date:

Signature:

Self-inspection

Visual inspection of	OK	NOK
Structural condition	<input type="checkbox"/>	<input type="checkbox"/>
Height of the permanent water level	<input type="checkbox"/>	<input type="checkbox"/>
Mud level of the start shaft	<input type="checkbox"/>	<input type="checkbox"/>
Superficial pollution of the substrate cartridge	<input type="checkbox"/>	<input type="checkbox"/>

Remarks:

Performed by:

Date:

Signature:

Maintenance

	OK	NOK
Emptying of the system	<input type="checkbox"/>	<input type="checkbox"/>
Cleaning of the system	<input type="checkbox"/>	<input type="checkbox"/>
Exchanging the substrate in the cartridge elements	<input type="checkbox"/>	<input type="checkbox"/>
Inspection of the system using CCTV inspection	<input type="checkbox"/>	<input type="checkbox"/>
Cleaning of dirt traps	<input type="checkbox"/>	<input type="checkbox"/>
Filling system with water up to the permanent water level.	<input type="checkbox"/>	<input type="checkbox"/>

Remarks:

Performed by:

Date:

Signature:

Disposal

	OK	NOK
Disposal of mud and solids	<input type="checkbox"/>	<input type="checkbox"/>
Disposal of light liquids	<input type="checkbox"/>	<input type="checkbox"/>
Disposal of substrate compound	<input type="checkbox"/>	<input type="checkbox"/>
Disposal documentation	<input type="checkbox"/>	<input type="checkbox"/>

NB

Make entries on pages 24/25

Remarks:

Performed by:

Date:

Signature:

Inspection by expert

Verification

OK NOK

Emptied completely

Cleaning of the system

Information on the place of inspection, the operator of the system with reference to the stock data, the customer, the examiner and the authority in charge

Structural condition of the stormwater treatment system

Proof of proper exchange of substrate and disposal of the removed mud

Existence and completeness of required approvals and documents (permits, drainage plans, operating and maintenance manuals, etc.)

Dimensioning, suitability and performance of the stormwater treatment system with regard to the actual volume of wastewater.

Remarks:

Performed by:

Date:

Signature:

NB

The inspection concerns only SediSubstrator L and XL and SediSubstrator basic systems and is due every 5 years. We, however, recommend performing the inspection every 4 years during maintenance work.

Remarks

Special occurrences, e.g., oil spill	Date / signature

Repairs

Original parts or tailored parts explicitly approved by the manufacturer may be used only.

Entry:

Performed by:

Date:

Signature:

Repairs

Original parts or tailored parts explicitly approved by the manufacturer may be used only.

Entry:

erty damage, injury or death.

Performed by:

Date:

Signature:

Disposal documentation

Mud disposal

Date
Total volume discharged
Name and address of disposer
Disposal certificate no.
Waste manifest no.
Transfer note no.

Date
Total volume discharged
Name and address of disposer
Disposal certificate no.
Waste manifest no.
Transfer note no.

Date
Total volume discharged
Name and address of disposer
Disposal certificate no.
Waste manifest no.
Transfer note no.

Date
Total volume discharged
Name and address of disposer
Disposal certificate no.
Waste manifest no.
Transfer note no.

Date
Total volume discharged
Name and address of disposer
Disposal certificate no.
Waste manifest no.
Transfer note no.

Date
Total volume discharged
Name and address of disposer
Disposal certificate no.
Waste manifest no.
Transfer note no.

Disposal documentation

Light liquid disposal

Date
Total volume discharged
Name and address of disposer
Disposal certificate no.
Waste manifest no.
Transfer note no.

Date
Total volume discharged
Name and address of disposer
Disposal certificate no.
Waste manifest no.
Transfer note no.

Date
Total volume discharged
Name and address of disposer
Disposal certificate no.
Waste manifest no.
Transfer note no.

Substrate disposal

Date
Total volume discharged
Name and address of disposer
Disposal certificate no.
Waste manifest no.
Transfer note no.

Date
Total volume discharged
Name and address of disposer
Disposal certificate no.
Waste manifest no.
Transfer note no.

Date
Total volume discharged
Name and address of disposer
Disposal certificate no.
Waste manifest no.
Transfer note no.

Safety instructions

ATTENTION

Staff responsible for installation, assembly, operation, maintenance and repair must have appropriate qualifications required for this kind of work. The builder is responsible for organising in detail authority, responsibility and supervision of staff.

The operational safety of the system components supplied is only guaranteed in case of proper installation and correct use. Technical threshold values must not be exceeded.

Observe the accident prevention regulations and relevant standards and directives for installation, fitting, operation, maintenance and repair!

This includes (in extracts):

- Accident prevention regulations
 - Construction work BGV C22
 - Technical wastewater systems GUV-V C5
- Safety regulations for working in enclosed spaces of technical wastewater systems GUV-R 126
- Handling biological working materials in technical wastewater systems GUV-R 145
- Directives for working in tanks and narrow spaces BGR 117
- Standards
 - Excavations and trenches - slopes, planking and strutting, breadths of working spaces DIN 4124
 - Construction and testing of drains and sewers DIN EN 1610
- Tool for safety and health protection in technical wastewater systems.



- Hazards from gases and vapours such as risk of suffocation, risk of poisoning and risk of explosion
- Risk of falling
- Risk of drowning

- Germ pollution and wastewater with sewage
- High physical and psychic strain during work in deep, narrow and dark spaces
- and others



Non-compliance with the operating manual may result in considerable prop-

erty damage, injury or death.



The system is part of an entire network. During installation, maintenance, service and repair work on one component, always consider the entire system. Avoid work during rain.

Changes or modifications to the system

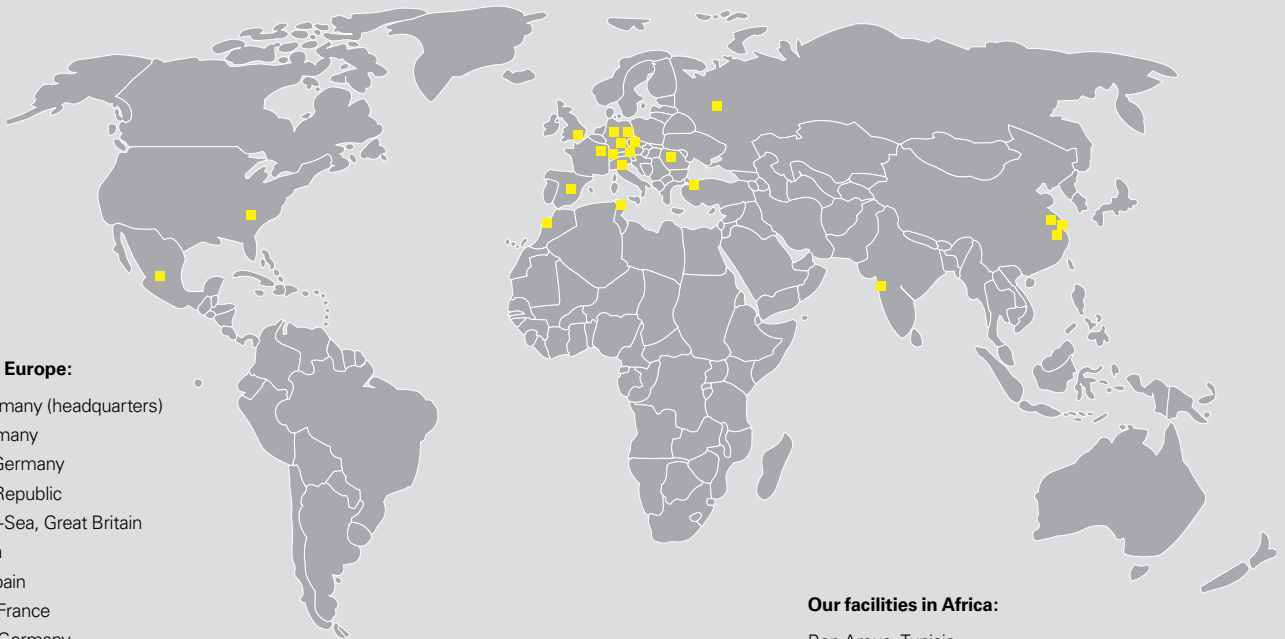
may only be carried out with the agreement of the manufacturer. For safety reasons, use original spare parts and accessories approved by the manufacturer. The use of other parts voids the liability for any consequences arising therefrom.

General information on using our products and systems:

Information about or assessments of the use and installation of our products and systems is exclusively provided on the basis of the information submitted. We do not assume any liability for damage caused by incomplete information. If the actual situation deviates from the planned situation or if a new situation occurs or if different or new installation techniques are applied, these must be agreed upon with FRÄNKISCHE, since these situations or techniques may lead to different conclusions. Notwithstanding the above, the customer is solely responsible for verifying the suitability of our products and systems for the intended purpose. In addition, we do not assume any liability or responsibility for system characteristics and system functionalities when third-party products or accessories are used in combination with FRÄNKISCHE systems. We only assume liability if original FRÄNKISCHE products are used. For use in other countries than Germany, country-specific standards and regulations must also be observed.

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Our facilities in Europe:

Königsberg, Germany (headquarters)
 Bückeberg, Germany
 Schwarzheide, Germany
 Okříšky, Czech Republic
 St.-Leonards-on-Sea, Great Britain
 Moscow, Russia
 Yeles/Toledo, Spain
 Torcy-le-Grand, France
 Ebersbach/Fils, Germany
 Mönchaltorf, Switzerland
 Milan, Italy
 Istanbul, Turkey
 Cluj, Romania
 Wels, Austria

Our facilities in Asia:

Anting/Shanghai, China
 Hangzhou, China
 Changshu, China
 Pune, India

Our facilities in Africa:

Ben Arous, Tunisia
 Casablanca, Morocco

Our facilities in North America and Mexico:

Anderson, USA
 Guanajuato, Mexico

FRÄNKISCHE is an innovative, growth-oriented, medium-sized family-owned enterprise and industry leader in the design, manufacturing and marketing of technically superior corrugated pipe systems for drainage, electrical, building technology and industrial applications.

We currently employ about 4,200 people worldwide. Both our many years of experience and expertise in plastics pro-

cessing, our consulting services and the large array of products are highly valued by our customers.

FRÄNKISCHE is a third generation family owned business that was established in 1906 and is now run by Otto Kirchner. Today, we are globally represented with production facilities and sales offices. The proximity to our customers enables us to develop products and solutions

that are perfectly tailored to our customers' needs. Our action and business philosophy focus on our customers and their needs and requirements for our products.

FRÄNKISCHE – Your partner for sophisticated and technologically advanced solutions.